40" x 20 Ga.
3-in-1 Brake, Shear & Roll

Product Features:

- Sturdy cast-iron frame
- Bed is precision ground for an accurate working surface
- Dual edge, reversible shear blade
- One female "V" shaped die
- Slip rolls are precision turned, ground and polished with wire grooves
- Includes adjustable length stop, height stop block and extension bars with 90° angles

MODEL	**KC-4020**
SHEAR	
MAXIMUM THICKNESS (MILD STEEL)	20 Gauge
MAXIMUM LENGTH	40”
MATERIAL STOP RANGE	3-3/4” - 30”
BRAKE	
MAXIMUM THICKNESS (MILD STEEL)	20 Gauge
SHUT HEIGHT	4-1/2"
MATERIAL STOP RANGE	1-1/4” - 28-1/2”
MALE DIE SIZES	15”, 10”, 7”, 4, 2”, 1-1/2”, 1”
SLIP ROLL	
NUMBER OF ROLLS	3
MAXIMUM THICKNESS (MILD STEEL)	20 Gauge
MAXIMUM LENGTH	40”
ROLLER DIAMETER	1-11/16”
MINIMUM ROLL DIAMETER	1-7/8” ID
MINIMUM RADIUS	15/16"
WIRE GROOVE DIAMETERS	5/32”, 11/64”, 7/32”
ASSEMBLED DIMENSIONS (LxWxH) / WEIGHT	50” x 30” x 26” / 387 lbs
PACKAGING DIMENSIONS (LxWxH) / WEIGHT	52-3/4” x 17-3/4” x 28-3/8” / 453 lbs
UPC	7 72995 01285 5

Specifications subject to change.