



12" x 20 Ga. 3-in-1 Brake, Shear & Roll



Product Features:

- Sturdy cast-iron frame
- Bed is precision ground for an accurate working surface
- Dual edge, reversible shear blade
- One female "V" shaped die
- Slip rolls are precision turned, ground and polished with wire grooves
- Includes adjustable length stop, height stop block and extension bars with 90° angles

| MODEL | KC-1220 |
|---------------------------------------|---|
| <u>SHEAR</u> | |
| MAXIMUM THICKNESS (MILD STEEL) | 20 Gauge |
| MAXIMUM LENGTH | 12" |
| MATERIAL STOP RANGE | 2-1/2" - 10-5/8" |
| <u>BRAKE</u> | |
| MAXIMUM THICKNESS (MILD STEEL) | 20 Gauge |
| SHUT HEIGHT | 2-1/2" |
| MATERIAL STOP RANGE | 1-3/4" - 10-1/4" |
| MALE DIE SIZES | 4", 3", 2", 2", 1" |
| <u>SLIP ROLL</u> | |
| NUMBER OF ROLLS | 3 |
| MAXIMUM THICKNESS (MILD STEEL) | 20 Gauge |
| MAXIMUM LENGTH | 10-3/4" |
| ROLLER DIAMETER | 1-1/2" |
| MINIMUM ROLL DIAMETER | 1-5/8" ID |
| MINIMUM RADIUS | 13/16" |
| WIRE GROOVE DIAMETERS | 5/64", 7/64", 9/64", 11/64", 13/64", 15/64" |
| ASSEMBLED DIMENSIONS (LxWxH) / WEIGHT | 20" x 16" x 15" / 95 lbs |
| PACKAGING DIMENSIONS (LxWxH) / WEIGHT | 19-1/4" x 13" x 16-1/2" / 99 lbs |
| UPC | 7 72995 01283 1 |

Specifications subject to change.