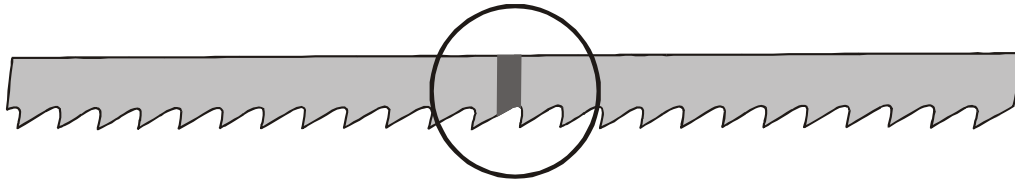
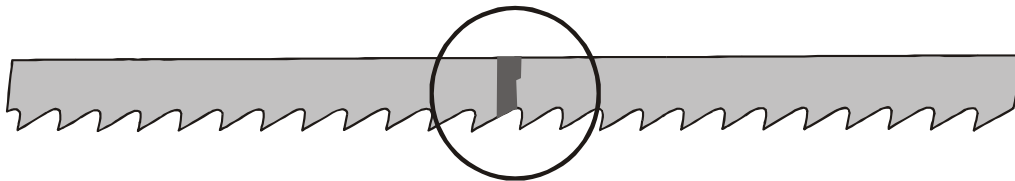


**ALWAYS CHECK THESE POINTS BEFORE
INSTALLING A NEW
WELDED BAND ON YOUR BANDSAW.**

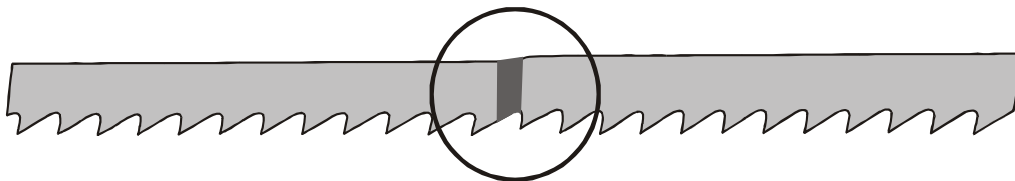
1. Check for misalignment on the weld either from side to side or top to bottom.
2. Check for proper tooth match particularly on a variable pitch tooth blade, for example: a 6 tooth should follow a 5 tooth on a 5-8 variable pitch blade.
3. Look at the annealing pattern; is the heat pattern even across the width of the blade?
4. Was all the weld flash removed from both sides of the band?
5. Is there still weld flash in the gullet?
6. Was the tooth damaged during the gullet grinding operation?



**GOOD TOOTH MATCH
PROPER ALIGNMENT**



**TWISTED SIDE TO SIDE
MISALIGNMENT**



**BAD TOOTH MATCH
TOP AND BOTTOM
MISALIGNMENT**

Any of the above factors could lead to premature blade failure.