ETM76 TUBE/PIPE BENDER

40 Bending Programs - Auto Cycle

All Steel Construction

Heavier than other makes of tube benders for maximum versatility and safety. ***NO Cast frame components!***

Adjustable Bend Angle Preset

By means of PLC push button control with memory

Manual - Automatic:

Auto function allows automatic bend & return with one command, programmable dwell time after bend/before return to allow part extraction

Bends up to 180º in one Step
Quick Change Tooling
Wide Range of Bending Radii:

From 2.5" to 19" as tooling types permit

Standard Accessories:

Service tools, main arbor, instruction manual (tooling optional)

(shown with optional tooling & positioner)

SPECIFICATIONS:

Cycle Speed	6 seconds /90 no load
Max. Bend Angle	180 degrees + spring back
Speed Reduction	Oil Bath with solid stock gears
Motor Power	5.5 HP. Self Braking TEFC 3 Phase220V*
Weight	572 LBS without tooling

Machine Requires 220V Three Phase Power - To Run on single phase requires an ample sized Rotary Phase Converter at least with 10HP Rating Hard Starting load.

MAXIMUM BENDING CAPACITY

Pipe	2"Sch. 40 or up to 2-1/2" Sch. 10 Pipe
Tube	2-3/4" x 0.16"
Round Bar	1-3/4"
Square Tube	2" x 2"x 3/16"

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